Journal of Tourism and Hospitality Management
December2021, Vol. 9, No. 2, pp. 10-19
ISSN: 2372-5125 (Print), 2372-5133 (Online)
Copyright © The Author(s). All Rights Reserved.
Published by American Research Institute for Policy Development
DOI: 10.15640/jthm.v9n2a2
URL: https://doi.org/10.15640/jthm.v9n2a2

# Evaluation of Implementation of Turtle-Based Ecotourism that Is In Line with The Trihita Karanaat TCEC Serangan, Bali

Anak Agung Gde Raka Dalem<sup>1</sup>, Made Antara<sup>1</sup>, A.A.P.A. Suryawan Wiranatha<sup>1</sup>, Syamsul Aalam Paturusi<sup>1</sup>

#### **Abstract**

In order to be able to find out the level of achievements of implementation of turtle-based ecotourism that is in line with the Balinese Philosophy of Trihita Karana (THK), a research was conducted at the Turtle Conservation and Education Center (TCEC) Serangan, Bali in 2020-2021. This research utilized principles and criteria of turtle-based ecotourism that is in line with the THK (Dalem *et al.*, 2021) as the main reference or standard. To evaluate performance of TCEC in implementing that concept, an onsite audit was undertaken. The audit was undertaken through conducting interview, on site observation and document checking. Twelve principles with 48 criteria of turtle-based ecotourism that were in line with the THK were applied on the audit. Results of this research showed that TCEC has successfully fulfiled92% of the referred criteria. This indicated that TCEC has achieved an excellent performance in implementing turtle-based ecotourism criteria that were in line with the THK.

Key words: criteria, ecotourism, strategy, Trihita Karana, TCEC Serangan

#### 1. Introduction

Ecotourism is a popular trend in tourism industry since 1990s because it has been considered to be not only give extra income for many people especially those in developing countries (Eadington and Smith, 1992), but also considered important tool to protect the nature. In Turtle Conservation and Education Center (TCEC), it is developed in line with local socio-culture of the local communities so it is believed to minimize conflict between the local and businessmen.

The performance of implementation of ecotourism can be assessed using certain standards or criteria. The level of performance achieved can be determining through an audit on implementation of the concept or criteria that conducted either on site or off site (Dalem, 2011).

The tourist attractions that was assessed on this research was the TCEC, Serangan, Denpasar City, Bali. This centre has been a favourite turtle conservation and education centre since being opened in 2006 and would like to be developed as a genuine ecotourism centre to be a model for others in Bali province as well. TCEC should have a great potential, as its strategic location close to some prominent tourism resorts located close by to it in southern part of Bali Island, such as Sanur, Nusa Dua, Tuban, and Kuta. This program is expected to be not only boost up economic benefit to the locals in Serangan, but also improve conservation of the species, as well as bring impacts to support socio-culture of the locals.

#### 2. Theoretical Review

The Ecotourism Society (TES) defines ecotourism as a responsible travel tonatural areasthat protect the environment and improve the welfare of the local communities (Western, 1993). Indonesian Ecotourism Society or Masyarakat Ekowisata Indonesia (MEI), also released a similar definition about ecotourism, which is responsible tourism activities on a natural areas or on an area of which naturally managed, support conservation of environment (nature and culture) as well as improving welfare of local communities (Anon., 1997; Sudarto, 1999; Dirjen Bangda Depdagri, 2000; Dalem, 2002).

<sup>&</sup>lt;sup>1</sup>Doctoral Program in Tourism, Udayana University, Bali, E-mail: raka.dalem@unud.ac.id

OnInternational Union for Conservation of Nature's (IUCN's) document (1996), ecotourism defined as a responsible environmental journey and a visit to relatively undisturbed natural areas to enjoy and appreciate nature (and any connected equipment cultural, historic and current), a trip that promotes conservation, minimizes the negative impact of visitors and stimulate the involvement of the local population in the sharing of socio-economic benefits (Nicosia and Perini, 2016).

Ecotourism criteria according to Indonesian Ecotourism Society or Masyarakat Ekowisata Indonesia (MEI)1996 is as follows (Anonim, 1997): On principle 1(Concern, take responsibility and commitment on nature conservation), its criteria are: (a) Pay attention on carrying capacity of tourism resort; (b) Controlling number of visitor (visitor management), facilities / infrastructure to fit with carrying capacity of tourist attractions and destinations; (c) Improve awareness and appreciation of ecotour operations on environment (nature and culture); (d) Operasional of ecotourism activities must utilized local resources in a sustainable way; (e) Minimalized its negative impacts; (f) Environmentally friendly and the guarantee for the sustainability of esotourism businesses. For principle 2 (Development must be based on deliberation and approval of the local community), its criteria are as follows: (a) Building partnership relationships with the community in the ecotourism planning and management processes; (b) Clearly and correctly informing the direction of the development of the area to the local community; (c) Free to the community to accept or reject ecotourism development. Principle 3 (Providing benefits to local communities), the criteria are: (a) Opening opportunities for local communities to become economic actors in ecotourism activities, both actively and passively; (b) Provide assistance and empowerment to local communities in an effort to improve socio-economic welfare; (c) Improvement of local community skills. Principle 4 (Be sensitive to and respect socio-cultural values and religious traditions adopted by the local community), the criteria are: (a) A code of ethics for tourists must be introduced to the management and tourists; (b) Together with the community, develop a code of conducts for tourists in accordance with the socio-cultural values and religious traditions of the local community. Principle 5 (Obey the laws and regulations in the environmental and tourism sectors), the criteria are: Pay attention and consistently implementing the laws and regulations (a) Law Number 4 year 1982 concerning Principles of Environmental Management (which has been updated with Law Number 32 year 2009 concerning Environmental Protection and Management); (b) Law Number 5 year 1990 concerning Conservation of Biological Natural Resources and Their Ecosystems; (c) Law Number 24 year 1992 concerning Spatial Planning (which has now been updated into Law Number 26 year 2007 concerning Spatial Planning); (d) Presidential Decree Number 32 year 1990 concerning Protected Areas; (e) Law No. 9 year 1990 on Tourism (updated by Law No. 10 year 2009 on tourism); and (f) other related regulations.

The literature review on ecotourism in Indonesia made by Dalem (2002) published by the Asian Productivity Organization (Japan) did not touch in detail about the synergy with THK values in the development of ecotourism destinations. Other publications on ecotourism, among others, were written by Avenzora (2003) about evaluating the concept of ecotourism; Manurung (2002) about ecotourism in Indonesia which places more emphasis on action plans, and ecotourism practices, especially regarding product development, improvement efforts, marketing, funding, monitoring and evaluation.

The article written by Dalem and Astarini (2000) about achievements of ecotourism in Bali did not briefly discuss the relationship between ecotourism and THK. Pratomo (2006) wrote the formulation of ecotourism development strategies in GunungGedePangrango National Park. Other ecotourism research includesDalem et al, 2012 who studied birds as ecotourism attractions in the Nusa Dua Tourist Resort, ecotourism in Pemuteran (Adnyani, 2012). A study on Bali ecotourism was put forward, among others, by Arida and Baiquni (2014), who emphasized three types of ecotourism in this area, namely ecotourism that is investor driven, community driven and government driven.

The application of ecotourism in urban areas is a relatively new concept, but it has been shown to provide environmental benefits, for example in several cities of Kenya, including Nairobi, Mombasa and Kisumu (Okay-ch, 2009). Wiranatha and Dalem (2010) wrote "implementation of local knowledge "Trihita Karana" on ecotourism management in Bali", but the discussion on his writings did not focus on turtles, but focuses on Macaca ecotourism in Bali (Alas Kedaton, Sangeh and Monkey Forest Ubud). Other studies that have been conducted related to THK include Sari and Dalem (2012) in an accommodation that can also act as a retreat center in Mambal-Badung, research and publications for hotels in Bali by Dalem (2014) and so on. These two types of publications targeted tourist accommodation.

According to the results of the regional Bali ecotourism workshop in Sanur (2002), it was stated that the principles of ecotourism in the Bali region are: (1) Having concern, commitment and responsibility for the conservation of nature and cultural heritage; (2) providing interpretations that provide opportunities for tourists to enjoy nature and increase their appreciation to nature; (3) continuously contribute to the local community and empower the local community; (4) be sensitive and respect to the socio-cultural values and religious traditions of the local community; (5) comply with the prevailing laws and regulations, (6) its development must be based on

deliberation and with the approval of the local community; (7) consistently provide satisfaction to consumers; (8) marketed and promoted honestly and accurately so that it meets expectations (responsible marketing); (9) a harmonious and balanced management system in accordance with the THK concept (Dalem, 2004).

The criteria for the principles of ecotourism in Bali (Dalem, 2004) can be described as follows: Principles (1) Having concern, commitment and responsibility for the conservation of nature and cultural heritage, the criteria are: (a) Achieving a balance of land use; (b) Use of environmentally friendly technology; (c) the use of cultural heritage sites as ecotourism attractions must take consideration to the carrying capacity; (d) Conserving biodiversity and cultural heritage; (e) Pay attention to the existence of endemicity. Principle (2) Provide interpretations that provide opportunities for tourists to enjoy nature and increase their appreciation to nature, with criteria as follows: (a) Provide professional and licensed tour guides; (b) Providing supporting facilities and adequate information related to ecotourism attractions; (c) Involve local customary institutions. Principle (3) Continuously contribute to the local community and empower the local community, the criteria are: (a) Prioritizing the use of local workers according to their expertise; (b) Prioritizing the use of local products for the operation of ecotourism attractions; (c) Involve local customary institutions. Principle (4) Be sensitive to and respect to socio-cultural values and religious traditions of the local community, the criteria are: (a) development and operations are adjusted to local norms and local wisdom; (b) The existence and activities of ecotourism do not interfere with the religious activities of the local community. Principle (5) Complying with the prevailing laws and regulations, the criteria are: (a) Obeying the law and other related regulations; (b) Obey the local village awigawig. Principle (6) The development must be based on deliberation and with the approval of the local community, the criteria are: (a) Development needs to be approved by the community and local customary institutions; (b) establish communication and coordination with local communities and customary institutions in the development of tourist attractions. Principle (7) Consistently provide satisfaction to consumers, the criteria: (a) Provide facilities and provide excellent and satisfactory service to consumers; (b) Provide a medium to obtain feedback from consumers. Principle (8) Marketed and promoted honestly and accurately so that it is in line with expectations (responsible marketing), the criteria: (a) Marketing materials must be accurate, clear and of high quality; (b) Marketing materials that are honest and must be in accordance with reality. Principle (9) a harmonious and balanced management system in accordance with the Trihita Karana concept, the criteria: (a) Paying attention to the harmonious relationships between humans and God (parhyangan); (b) Paying attention to harmonious relationships between humans and humans (pawongan); (c) Paying attention to harmonious relationships between humans and the environment (palemahan) (Dalem (2004).

Krummeck et al (2020) researched "Tourists' behavioral intention towards ecotourism in Bali under consideration of issue-related knowledge". This research was conducted at Monkey Forest Ubud, Jatiluwih Tourist Attraction, and West Bali National Park, which is different from what was carried out in this study which focused on turtle ecotourism research based on Trihita Karana (THK).

Research by Dalem (2011) shows that in THK's research in the hospitality sector with the title "Achievements and Challenges of Implementation of "Trihita Karana" for Creating Sustainable Tourism in Bali-Indonesia: A Case Study in Hotel Sectors", using 24 samples of participating hotels The THK Awards in Bali-found that the implementation of THK in the *parhyangan* aspects was the weakest or lowest in their performance with a score of 62 out of a maximum score of 100. The highest was the *pawongan* acpects with a score of 73, and *palemahan* which was between the second with a score of 72.

A study conducted by Tisdell and Wilson (2003) on "Does Ecotourism Contribute to Sea Turtle Conservation? Is the Flagship Status of Turtle Advantageus?" This study discusses the doubts that sea turtles are the prominent species for tourism that uses wild life as attractions. In some cases, this turns out to be a responsibility for turtle conservation, but in other cases where for example turtle ecotourism has been developed, it has made a positive contribution to turtle conservation. Examples of both cases have been given. Particular attention was paid to the development of turtle-based ecotourism at Mon Repos Beach near Bundaberg, Australia. These developments are set in their historical context and their contribution to conservation is discussed. The headstart project for turtles in Sri Lanka is a tourist attraction. While they are promoted to have positive conservation consequences and surveys show that visitors are overall convinced of this, the effect on turtle conservation is uncertain. Turtle farming provides the basis for tourism and can contribute to turtle conservation in the ways outlined. It is said that less attention has been paid to the legends, culture and history associated with turtles in promoting turtle-based tourism. This is supported by evidence in Australia. Inadequate use of Australian native turtles with sea turtles in turtle-based tourism.

Beneficial scope exists for developing the relationship between humans and turtles further than this currently found in promoting turtle-based tourism. This could add to the role of turtle-based tourism in promoting turtle conservation.

# 3. Research Methods

In order to find out the status of TCEC, an assessment was conducted between 2020-2021, using turtle-based ecotourism in line with Balinese philosophy of THK's principles and criteria (Dalem et al., 2021). The data were collected through on site observation, conducting interview, and document checking. The data than were analysed by giving Guttman's score which classifying the fact on site fulfil the criteria (score 1) or not (score 0) for each criteria (Iskani, 2014) and the perentage of fulfilment to the standards or criteria was calculated. The achievement or performance of TCEC was then classified into excellent/very good, good, moderate, fair, and fail (affiliate) for the percentage of fulfilment to the criteria of 85-100%, 75 – 84%, 65-74%, 50-64%, <50% respectively (Dalem, 2011).

### 3. Results and Discussion

In general, results of this research showed that implementation of the turtle-based ecotourism that is in line with the THK at TCEC Serangan reached 92%, indicating an excellent achievement or performance. More detail about this could be described as follows.

Results of evaluation for principles 1 (Sustainability principles, care of, committed to, and nature conservation and cultural heritage) that consists of 6 criteria, in which 1 criterion was not applicable, so, 5 fit with 5 criteria (or 100%). (Table 1). One criterion that was not applicable for the TCEC was utilization of cultural heritage as tourist attractions must be considering the carrying capacity (because no cultural heritage utilized for turtle-based ecotourism products at TCEC Serangan).

Table 1: Results of evaluation of implementation of principle1 (Sustainability principles, care of, committed to, and nature conservation and cultural heritage)

Principle	Criteria	Implementati on (Yes, No, N/A)
Principle 1 -	. Achieving a balance of land use.	<i>Y</i> es
Sustainability	. Use of appropriate and environmentally friendly	<i>Y</i> es
principles, care	technology.	
of, committed	. Utilization of cultural heritage as a tourist attraction	N/A
to, and nature	that is adjusted to the carrying capacity	
conservation and	l. Preserving nature, including biodiversity and cultural	Yes
cultural heritage	heritage.	
	. Pay attention to the presence of endemicity.	Yes
	Spatial arrangement according to conservation needs	Yes
	(eg maintaining a good location for turtle breeding)	
	and services to visitors (tourists).	

N/A – Not Applicable; Source: 2020-2021 research data.

A study discusses the doubts that sea turtles are the prominent species for tourism that uses wild life. In some cases, this turns out to be a responsibility for turtle conservation, but in other cases where for example turtle ecotourism has been developed, it has made a positive contribution to turtle conservation (Tisdell and Wilson, 2003). This can be read on their article entitled "Does Ecotourism Contribute to Sea Turtle Conservation? Is the Flagship Status of Turtle Advantageus?"

On principle 2, providing interpretations that give opportunity to tourists to enjoy nature and improving tourists' appreciation to nature, 75% criteria has been fulfiled by TCEC (Table 2). One criterion that was fail to be fulfiled was the criterion of 2(a), ie. Providing professional and licensed as well as competence tour guides on turtles in various aspects (conservation, culture/religion aspects, etc.).

Ya

Ya

tourists to enjoy

improving tourists

appreciation to

nature and

nature

opportunities for tourists to enjoy nature and mercase their love for nature			
Principle	Criteria	Implementati	
		on (Yes, No,	
		N/A)	
Principle 2:	. Provide professional and licensed tour guides who have competence	Tidak	
providing	about turtles in various aspects (including aspects of conservation,		
interpretations that	culture/religion, etc.).		
give opportunity to	. Provide supporting facilities and adequate information related to	Ya	

Interaction with nature/experience with nature (experiencing natural

.Comparative study to different model facilities to standardize service

areas) that is unique/distinctive and memorable.

model effectiveness, convenience, completeness.

Table 2: Evaluation Results of the Application of Principle 2 Provides an interpretation that provides opportunities for tourists to enjoy nature and increase their love for nature

N/A – Not Applicable; Source: 2020-2021 research data.

tourist attractions.

TCEC has proven to be unable to show that it has a licensed tour guides. This need to be fixed, because even though the guides seem to be very professional (as their interpretation criteria fulfiled those of Tilden (2007) as quoted by Jenkins, 2009), they still need formal licenses to be legal tour guides.

On principle 3, Providing continuous contribution to the local community as well as empowering local community, 5 out of 5 criteria (or 100%) (Table 3) have been fulfilled. On Guttmen's score TCE got a score of 5.

Table 3: Results of evaluation implementation Principle 3: Continually contribute to the local community and empower the local community

Principle	Criteria	Implementation (Yes, No, N/A)
Principle 3: Providing	.Development of local human resources for turtle ecotourism (guides, managers, etc.) towards professional staff.	Yes
continuous contribution to	Prioritizing the use of local workers according to their expertise.  Prioritizing the use of local products for tourist attraction operations	Yes Yes
the local community as	l.Involve local traditional institutions.	Yes
well as empowering local community	There is income sharing (income) to traditional villages, and traditional villages get contributions clearly and in a fair proportion.	res

N/A – Not Applicable; Source: 2020-2021 research data.

On International Union for Conservation of Nature's (IUCN's) document (1996), ecotourism it is mentioned that ecotourism should stimulate the involvement of the local population in the sharing of socioeconomic benefits (Nicosia and Perini, 2016).

On principle 4 (Table 4), sensitive and respect to local sosio-culture and religious values of the local communities. On Guttman's score of 3 or 100% fulfil the criteria.

Tabel 4: Result of evaluation implementation Principle 4: Sensitive and respect to local socio-culture and religious values of the local communities.

Principle	Criteria	Implementation (Yes, No, N/A)
Principle 4:	Development and operations are adjusted to etiquette,	Yes
Sensitive and	local norms and local wisdom	
respect to local	. The existence and activities of ecotourism do not	Yes
sosio-culture and	interfere with the religious activities of the local	
religious values	community	
of the local	. Maintain / respect local wisdom, customs and sacred	Yes
communities	values	

N/A – Not Applicable; Source: 2020-2021 research data

TCEC Serangan has proven to respect people and local values when operates. It operational has also proven not to disturb the religious activities, such as Hindu's ceremonies that are being undertaken incidental or regularly by local people.

On principle 5, obey to law or regulations, TCEC Serangan got the 3 point with 100% criteria fulfilled.

Table 5:Results of evaluation of implementation Principle 5: obey to the law or regulations

Principle	Criteria	Implementation (Yes, No, N/A)
Principle 5:	. Complying with laws and other related regulations	Yes
obey to the	Obey the <i>awig-awig</i> of the local village and the awig-awig of the	Yes
law or	traditional Balinese village in general.	
regulations.	. Ecotourism arrangements are in accordance with the local village	Yes
	pararem.	

N/A – Not Applicable; Source: 2020-2021 research data.

Through interview to management of TCEC and to Serangan customary village secretary, and document checking it can be concluded that TCEC fulfil the criteria 5(a), 5(b), and 5(c). TCEC Serangan generally obeys to the law, regulations and traditional Bali law such as *awig-awig* and *perarem*. Evaluation on principle 6, the development of turtle-based ecotourism must be based on a discussion or dileberation and agreement from the local community. Two out of two criteria on this principle have been fulfilled (100%), with Guttman's score of 2.

Table 6: Results of evaluation of the application of principle 6 (its development must be based on deliberation and with the approval of the local community)

Principle	Criteria	Implementation (Yes, No, N/A)
Principle 6: The	. Development needs to be approved by the community and local	Yes
development of turtle-	customary institutions.	
based ecotourism	. Establish communication and coordination with local	Yes
must be based on a	communities and traditional institutions in the development	
discussion and agreed	(and operation of) tourist attractions.	
by the local		
community.		

N/A – Not Applicable; Source: 2020-2021 research data.

The key institution in development of turtle-based ecotourism at TCEC Serangan is customary village of Serangan. The management, institution, development plan, and other important things at TCEC were based on decision made by management of TCEC with agreement control from Serangan customary village. So, the relationship between TCEC Serangan and Serangan customary village is very good.

On principle 7, consistently providing satisfaction to the consumers (tourists), the Guttman's score of 4 or 80% was achieved by TCEC Serangan (Table 7). One criterion that was fail to be fulfilled by TCEC was criterion 7(b), ie. providing media for getting feedback from consumers (tourists).

Table 7: The results of the evaluation of the application of principle 7 consistently provide satisfaction to consumers

Principle	Criteria	Implement ation (Yes, No, N/A)
Principle 7:	Provide facilities (including experimental media) and provide excellent and	Yes
Consistently	satisfactory service to consumers.	
providing	Provide media for obtaining feedback from consumers.	No
satisfaction to the consumers (tourists).	The existence of officers, facilities and infrastructure, ICT and response mechanisms to feedback from consumers or tourists quickly and satisfactorily.	Yes
	.Conduct information updates, and evaluations.	Yes
	.Comparative/comparative studies with similar/other facilities.	Yes

N/A – Not Applicable; Source: 2020-2021 research data.

TCEC has got enough facilities to be developed as turtle-based ecotourism, has got enough staffs, updated information and evaluation, as well as has conducted comparative studies with similar institutions. Just the feedback media have not metbasic criteria that to be considered enough.

On principle 8, honestly and accurately marketed and promoted so fulfilled expectation (responsible marketing), just one criterion out of six has fail to be fulfilled by TCEC Serangan (Table 8). The Guttman's score achieved was 5 or 83%. The criterion fail to fulfil was that of 8(f), ie, has a unique, iconic Bali branding souvenirs that can be a memorable gift for tourists.

Table 8 Result of evaluation in implementation of Principle 8: Honestly and accurately marketed and promoted so fulfilled expectation (responsible marketing).

Principle	Criteria	Implement ation (Yes, No, N/A)
Principle 8:	Marketing materials must be accurate, clear and of good quality.	Yes
Honestly and eccurately	. Marketing materials that are honest and must be true to reality.	Yes
marketed and promoted so fulfiled	Utilization of digital technology (including applications), to facilitate access and expand networking with organizations at local, national and international levels.	Yes
expectation (responsible	Establish positive communication between related institutions, both in the local, national and international scope so that it can be global.	Yes
marketing).	One-stop coordinated marketing process by developing branches.	Yes
	f. Having a unique Balinese branding souvenir as an icon that can be memorable for tourists.	No

N/A – Not Applicable; Source: 2020-2021 research data.

On an interview conducted on the onsite audit, it was found that TCEC has fulfil 5 out of 6 criteria of THK. Marketing materials, utilization of digital technology, positive communication across institutions, and one gate marketing policy has been implemented, but the specific unique tour tlesouvenier with Bali branding has not been fulfilled.

On principle 9: Harmonious and balanced management system in line with the Trihita Karana, TCEC has been able 100% to fulfil the turtle-based ecotourism criteria based on THK. The Guttman's score for this was 4.

Tabe 19: Result of evaluation of implementation Principle 9: Harmonious and balanced management system in line with the THK.

Principle	Criteria	Implementation (Yes, No, N/A)
Principle 9:	a.Have a good governance.	Yes
Harmonious and balanced management	b. Paying attention to the harmony of the relationship between humans and God (parhyangan)	Yes
system in line with the THK.	c. Paying attention to the harmony of the relationship between humans and humans (pawongan)	Yes
	d.Paying attention to the harmony of the relationship between humans and the environment (palemahan)	Yes

N/A – Not Applicable; Source: 2020-2021 research data.

The signicant of ecotourism concept and local knowledge of Trihita Karana in many aspects of life in Bali has been recognized. For example Wiranatha and Dalem (2010) have reported about this on forest based ecotourism attractions in Bali (Alas Kedaton, Sangeh and Monkey Forest Ubud).

In Serangan, for example TTEC has implement THK quite well. The structure of TCEC's buildings was based on triangga, which ment that the structure of buldingsin TCEC followed thestructure of human bodies (head, body and feet), and this has been sighted in TCEC. The zoning of land on TCEC has also followed the trimandala (3 zones concept), in which it has zone for spiritual activities or *parhyangan*, for human or community activities or *parhyangan*, and for nature or coservationactivities or *palemahan*.

On principle 10, Self protection, two criteria have been fulfilled out of two or 100%, with Guttman's score of 2.

Table 10 Result of evaluation of implementation principle 10: Self protection principles

Principle	Criteria	Implementation (Yes, No, N/A)
1.	Limitation of direct contact with fauna (turtles)	Yes
protection	Hygiene behaviour.	Yes

N/A – Not Applicable; Source: 2020-2021 research data

TCEC Serangan has implemented Code of Conducts (CoCs) to manage contact between the turtle and humans (TCEC staffs and visitors). Where possible, no contact concept should be implemented, except for certain situations, such as egg relocation, hatching release, sick animals handling, research that need turtle handling, etc. When needed, participants must use appropriate hand gloves, to minimise direct contacts.

Salmonella has been a common threat to human that can be dispersed from sea turtles. Others such as paracites, become other sources of threat. In contrast, human can also spread disease to turtles. On principle11, Science, knowledge, and local wisdom empowerments as a community based learning media, TCEC has achieved 3 points because its performance has fulfilled 100% of the 3 criteria utilized.

Table 11:Result of evaluation of implementation of Principle 11: Science, knowledge, and local wisdom empowerments were as community based learning media

Principle	Criteria	Implementation (Yes, No, N/A)
	Knowledge, knowledge and local wisdom are well	Yes
Science, knowledge,	identified and recorded.	
and local wisdom	There is a process of communication and learning	Yes
empowerments	together with various methods between tourism	
were as community	managers and visitors.	
based learning	c. Involve school children in turtle tourism.	Yes
media.		

N/A – Not Applicable; Source: 2020-2021 research data

Scientific approach is always important on ecotourism, including also on turtle based ecotourism. This approach has been running well in TCEC Serangan. In this institution, students form elementary schools up to universities have been getting benefit from TCEC's learning turtle programs. Sample of turtle eggs, hachlings, up to mature adult, have been available there. The site has also provide interpretation to visitors while taking on site tour if the visitors wanted to.

The local wisdom has been identified to be used in educating school students who wanted to learn about turtle and tutle conservation at TCEC Serangan. May be the number of local wisdom that has been identified need to be increased written and published in its interpretation materials. Learning together between visitors and the host (TCEC) has occurred. Tourists may to some extent have learned new thing from TCEC Serangan, but TCEC Serangan, in other situation, TCEC Serangan may also have learned a new thing from skillful or professional tourists who visited TCEC.

Evaluation on principle 12, Implementation of CHSE peotocols, TCEC has reached 100% of the turtle-based ecotourism criteria, or with Guttman score of 5 from maximum of 5.

.Principle	Criteria	Implementation (Yes, No, N/A)
Principle 12:Implementa	. Have a good planning of the CHSE protocol.	Yes
taion of CHSE peotocols.	Availability of adequate and well-maintained CHSE supporting facilities.	Yes
peotocois.	. Good implementation of the CHSE protocols.	Yes
	l.Monitoring and evaluation of the implementation of the CHSE protocols	Yes
	Review management of CHSE protocol regularly for continuous improvement.	Yes

Table 12: Result of evaluation of implementation of Principle 12: Implementation of CHSE protocols

N/A – Not Applicable; Source: 2020-2021 research data

In minimising the risk out of spreading out of Covid-19, implementataion of CHSE protocols has been massively promoted by Indonesian government, industries, arm forces, etc. Government has also launched CHSE certification scheme as a tool that make it possible for the tourists to identify which accommodations, restaurants, destinations and other tourism institutions have been certified in implementation of CHSE protocols, so make turists convenience to choose those of which considered to be safe most so they can enjoy their visit to Bali or Indonesia very much.

TCEC Serangan has achieved a perfect score of 5 out of 5 on 12's principles of turtle-base ecotourism criteria. The problem with implementation of this CHSE protocols was that TCEC has not been having enough 100% facilities to support this. For example washing hand facilities need to be installed more to be more accessible to visitors, especially near the prominent facilities such as at the or near the meeting hall. In term of environment, TCEC must identify all flora and fauna available on its site, so the management and conservation plans can be set appropriately. Maintenance of CHSE facilities could be a concern especially because of fund limitation available during the pandemic, when no visitors visited TCEC, and even the minimum operational cost was still hard or unable to be covered by the management of TCEC.

#### 5. Conclusions and Recommendations

## 5.1 Conclusions

TCEC has been very good or excellent in implementation of turtle-based ecotourism in line with the THK. This was indicated by its performance to fulfil 44 out of 48 or 92% of the turtle-based ecotourism criteria has been in line with the THK criteria.

#### 5.2 Recommendations

It is recommended that TCEC to do some corrective actions to fix up its performance on some points that have failed in fulfilling the criteria on the turtle-based ecotourism based on THK. In addition, a regular annual audit must be carried out to get an update TCEC data that can be used to set up plans on sustainable turtle-based ecotourism products that is in line with the THK.

# Reference

- Adnyani, N.W.G. 2012. Planning and Implementing Sustainable Tourism in Indonesia. Case Study: Pemuteran Coral Reef Protection in bali-Indonesia. The 6th. UNWTO Asia/Pacific Training Program on Tourism Policy and Strategy, Bhutan, 25-28 June 2012.
- Anon. 1997. Prinsip dan Kriteria Ekowisata. Kalawarta Indecon (Indonesian Ecotourism Network) 5: 1.
- Avenzora, R. 2003. Ekoturisme: Evaluasi Konsep. *Media Kosnervasi, Jurnal Ilmiah Bidang Konservasi Sumberdaya Alam Hayati dan Lingkungan* 8 (2). Bogor: Jurusan Konservasi Sumberdaya Hutan, Fakultas Kehutanan-IPB.
- Dalem, A.A.G.R. 2002. *Ecotourism in Indonesia* (I). Pp. 85-97. In "Linking Green Productivity to Ecotourism: Experiences in the Asia Pacific Region". *Ed by* T. Hundloe. Tokyo: Asian Productivity Organization (APO).
- Dalem, A.A.G.R. 2004. Merumuskan Prinsip-Prinsip dan Kriteria Ekowisata Daerah Bali. *Jurnal Lingkungan Hidup Bumi Lestari* 4(2): 86-90.
- Dalem, A.A.G.R. 2011. Achievements and Challenges of Implementation of "Tri Hita Karana" for Creating Sustainable Tourism in Bali-Indonesia: A Case Study in Hotel Sectors. Journal of Ritsumeikan Social Sciences and Humanities Vol 3 (2011): 5 12. Japan: Ritsumeikan University.

- Dalem, A.A.G.R. 2014. Efforts Performed by Nusa Dua Tourist Resort (Bali) to Achieve Sustainable Tourism. Paper presented on the International Conference on Tourism Science. Guangzhou, China: Sun Yat-sen University in collaboration with Tourism Bureau of Jiangmen City, China Tourism Education Association and Monitoring Center for UNWTO Sustainable Tourism Observatories.
- Dalem, A.A.G.R. and Astarini, I. A. 2000. Significant Achievements on the Development of Ecotourism in Bali, Indonesia. Brazil: Annals World Ecotour 2000: 221-222.
- Dalem, A.A.G.R., Muksin, I.K., Sudiarga, S. K., dan Suaskara, I.B.M. 2012. Burung Sebagai Aktraksi Ekowisata di Kawasan Pariwisata Nusa Dua, Bali. Jurnal Lingkungan Hidup Bumi Lestari Vol. 3 No. 2.
  - Dalem, A.A.G.R., M. Antara, A.A.P.A.SuryawanWiranatha, and S.A. Paturosi. Principles and Criteria of turtle-based ecotourism based on the Trihita Karana. 2021. Manuscript. Bali: Doctoral Program in Tourism, Udayana University.
  - Dirjen Bangda Depdagri. 2000. Surat Edaran Dirjen Bangda Depdagri No. 660.1/836/V/bangda tertanggal 28 April 2000 tentang "Pedoman Umum Pengembangan Ekowisata Daerah". 11 pp. Jakarta: Depdagri RI.
- Eadington, W. R. and Smith, V. L. 1992. Introduction: The Emergence of Alternative Forms of Tourism. in Tourism Alternatives: Potentials and Problems in the Development of Tourism. ed by V. L. Smith and W. R. Eadington. pp 1-12. New York, Brisbane, Toronto, Singapore: John Wiley & Sons Chichester.
- Iskani. 2014. Pengukuran Skala Guttman Secara Tradisional (Cross Sectional).

  (http://ejournal.poltektegal.ac.id/index.php/informatika/article/ downloadSuppFile/832/345, diakses 18 September 2020)
- Jenkins, Hilary. 2009. INTERPRETATION in Tour Guiding. University of Redlands.
- Krummeck, M., I K. G. Bendesa, M. Budiarsa, I G. A. O. Suryawardani dan A. S. Wiranatha. 2020. *Tourists' behavioural intention towards ecotourism in Bali under consideration of issue-related knowledge.* Management Studies: 8 (5): 371-377.
- NEAP. 2000. Nature and Ecotourism Accreditation Programs. 2nd ed. Australia: Ecotourism Association Australia (EAA).
- Nicosia, E. and Perini, F. 2016. Ecotourism between Theory and Practice: Empirical Analysis of the Tourism Industry of Whale Watching in Húsavík (Iceland). AlmaTourism (Journal of Tourism, Culture and Territorial Development) N.14: 60-105.
- Okay-ch, R. 2016. *Promoting green tourism in urban areas*. A publication of ecotourism Kenya: Ecotourism Kenya: Jan-March, 2016, issue 22. Jan-March, 2009. Pp 1-2. http://www.ecotourismkenya.org/downloads/issue%2022.pdf, cited 10 Mei 2016.
- Pratomo. 2006. Formulasi Strategi Pengembangan Ekowisata Di Taman Nasional Gunung Gede Pangrango. Ekologia, *Jurnal Ilmiah Ilmu Dasar Dan Lingkungan Hidup* Vol. 6 No. 1, April 2006.
- Sari, N.P.R. dan Dalem, A.A.G.R. 2012. Evaluasi Penerapan Pariwisata Berwawasan Lingkungan dan Budaya berdasarkan Nilai-Nilai Tri Hita Karana di Fivelements (Puri Ahimsa), Mambal, Badung, Bali. *Jurnal Lingkungan Hidup Bumi Lestari* 12(1): 157-161.
- Sudarto, G. 1999. Ekowisata: Wahana Pelestarian Alam, Pengembangan Ekonomi Berkelanjutan, dan Pemberdayaan Masyarakat. 84 pp. Indonesia: Yayasan Kalpataru Bahari dan Yayasan KEHATI.
- Tilden, Freeman. 2007. Interpreting Our Heritage. The University of North Carolina Press.
- Tisdell, C. And Wilson, C. 2003. Does Ecotourism Contribute to Sea Turtle Conservation? Is the Flagship Status of Turtles Advantageous? The University of Qoeensland, Australia.
- Undang-Undang Republik Indonesia Nomor 10 tahun 2009 tentang Kepariwisataan.
- Undang-Undang Republik Indonesia Nomor 32 tahun 2009 tentang Perlindungan dan Pengelolaan Lingkungan Hidup. http://prokum.esdm.go.id/uu/2009/UU% 2032%20Tahun%202009%20(PPLH).pdf, dikutip 11 Des 2015
- Wiranatha, A.A.P.A.S. dan Dalem, A.A.G.R. 2010. "Implementation of local knowledge "tri hita karana" on ecotourism management in Bali". SOCA 10 (1): 94-99.